



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

D2873-043

Job Sheet 197123



Part No: D2873-043

Job Qty: 15 pcs

Part Name: Nut Plate Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/28/19

Job Tracking No:

Due Date: 7/22/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG REV A IPP A 05.09.13 New issue KJ/JLM

Ship Via:

## Bill of Materials

## Job Routing

| Op<br>No | Operation         | Qty       | Start Date | Due<br>Date | Standard     |            | Workcenter/Supplier   |              | Sign-off      |
|----------|-------------------|-----------|------------|-------------|--------------|------------|-----------------------|--------------|---------------|
|          |                   |           |            |             | Setup<br>Hrs | Run<br>Hrs | Workcenter / Supplier | Lead<br>Time |               |
| 100      | Bandsaw - 1       | 15<br>pcs | 7/22/19    | 7/22/19     | 0.00         | 0.07       | Bandsaw - 1           |              | mm L 19/07/28 |
| 110      | HAAS 4 Axis - B4B | 15<br>pcs | 7/22/19    | 7/22/19     | 0.04         | 3.96       | HAAS - 1 - B4B        |              | mm L 19/07/28 |
|          |                   |           |            |             |              |            | HAAS - 2 - B4B        |              |               |
|          |                   |           |            |             |              |            | HAAS - 3 - B4B        |              |               |
|          |                   |           |            |             |              |            | HAAS - 4 - B4B        |              |               |
| 120      | QC 2              | 15<br>pcs | 7/22/19    | 7/22/19     | 0.00         | 0.00       | QC 2 - 1              |              |               |
|          |                   |           |            |             |              |            | QC 2 - 12             |              |               |
|          |                   |           |            |             |              |            | QC 2 - 14             |              |               |
|          |                   |           |            |             |              |            | QC 2 - 17             |              |               |
|          |                   |           |            |             |              |            | QC 2 - 19             |              |               |
|          |                   |           |            |             |              |            | QC 2 - 2              |              |               |
|          |                   |           |            |             |              |            | QC 2 - 20             |              |               |
|          |                   |           |            |             |              |            | QC 2 - 22             |              |               |
|          |                   |           |            |             |              |            | QC 2 - 23             |              |               |
|          |                   |           |            |             |              |            | QC 2 - 25             |              |               |
|          |                   |           |            |             |              |            | QC 2 - 32             |              |               |
|          |                   |           |            |             |              |            | QC 2 - 33             |              |               |
|          |                   |           |            |             |              |            | QC 2 - 35             |              |               |
|          |                   |           |            |             |              |            | QC 2 - 39             |              |               |
|          |                   |           |            |             |              |            | QC 2 - 4              |              |               |
|          |                   |           |            |             |              |            | QC 2 - 40             |              |               |
|          |                   |           |            |             |              |            | QC 2 - 44             |              |               |
|          |                   |           |            |             |              |            | QC 2 - 45             |              |               |
|          |                   |           |            |             |              |            | QC 2 - 48             |              |               |
|          |                   |           |            |             |              |            | QC 2 - 49             |              | mm L 19/07/28 |
|          |                   |           |            |             |              |            | QC 2 - 50             |              |               |
|          |                   |           |            |             |              |            | QC 2 - 51             |              |               |
|          |                   |           |            |             |              |            | QC 2 - 52             |              |               |
|          |                   |           |            |             |              |            | QC 2 - 57             |              |               |
|          |                   |           |            |             |              |            | QC 2 - 62             |              |               |
|          |                   |           |            |             |              |            | QC 2 - 63             |              |               |
|          |                   |           |            |             |              |            | QC 2 - 8              |              |               |
|          |                   |           |            |             |              |            | QC 2 - 66             |              |               |
|          |                   |           |            |             |              |            | QC 2 - 64             |              |               |
|          |                   |           |            |             |              |            | QC 2 - 65             |              |               |
|          |                   |           |            |             |              |            | QC 2 - 5              |              |               |
|          |                   |           |            |             |              |            | QC 2 - 71             |              |               |
|          |                   |           |            |             |              |            | QC 2 - 73             |              |               |
|          |                   |           |            |             |              |            | QC 2 - 69             |              |               |
| 130      | QC 8              | 15<br>pcs | 7/22/19    | 7/22/19     | 0.00         | 0.00       | QC 8 - 12             |              |               |
|          |                   |           |            |             |              |            | QC 8 - 14             |              |               |



Container No: S200898



Part: D2873 - 043

Job No: 197123

Serial No/Batch: S200898

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/28/19

Dart Aerospace Ltd.  
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|                                   |           |         |           |                           |              |
|-----------------------------------|-----------|---------|-----------|---------------------------|--------------|
|                                   |           |         |           | QC 8 - 17                 |              |
|                                   |           |         |           | QC 8 - 20                 | JUL 19-07-28 |
|                                   |           |         |           | QC 8 - 25                 |              |
|                                   |           |         |           | QC 8 - 3                  |              |
|                                   |           |         |           | QC 8 - 32                 |              |
|                                   |           |         |           | QC 8 - 33                 |              |
|                                   |           |         |           | QC 8 - 35                 |              |
|                                   |           |         |           | QC 8 - 39                 |              |
|                                   |           |         |           | QC 8 - 4                  |              |
|                                   |           |         |           | QC 8 - 44                 |              |
|                                   |           |         |           | QC 8 - 45                 |              |
|                                   |           |         |           | QC 8 - 49                 |              |
|                                   |           |         |           | QC 8 - 58                 |              |
|                                   |           |         |           | QC 8 - 8                  |              |
|                                   |           |         |           | QC 8 - 9                  |              |
|                                   |           |         |           | QC 8 - 68                 |              |
|                                   |           |         |           | QC 8 - 67                 |              |
|                                   |           |         |           | QC 8 - 1 (A)              |              |
|                                   |           |         |           | QC 8 - 47                 |              |
|                                   |           |         |           | QC 8 - 40                 |              |
|                                   |           |         |           | QC 8 - 52                 |              |
|                                   |           |         |           | QC 8 - 23                 |              |
|                                   |           |         |           | QC 8 - 57                 |              |
| 150 QC 5                          | 15<br>pcs | 7/22/19 | 0.00 0.00 | QC 5 - 10                 |              |
|                                   |           |         |           | QC 5 - 12                 |              |
|                                   |           |         |           | QC 5 - 17                 |              |
|                                   |           |         |           | QC 5 - 18                 |              |
|                                   |           |         |           | QC 5 - 19                 |              |
|                                   |           |         |           | QC 5 - 22                 |              |
|                                   |           |         |           | QC 5 - 24                 |              |
|                                   |           |         |           | QC 5 - 3                  |              |
|                                   |           |         |           | QC 5 - 43                 |              |
|                                   |           |         |           | QC 5 - 49                 |              |
|                                   |           |         |           | QC 5 - 51                 |              |
|                                   |           |         |           | QC 5 - 58                 |              |
|                                   |           |         |           | QC 5 - 68                 | DAS<br>81    |
|                                   |           |         |           | QC 5 - 9                  |              |
|                                   |           |         |           | QC 5 - 50                 | 9-89         |
|                                   |           |         |           | QC 5 - 30                 |              |
|                                   |           |         |           | QC 5 - 40                 |              |
|                                   |           |         |           | Handfinish - 1 - 1 - B4B  |              |
|                                   |           |         |           | Handfinish - 1 - 2 - B4B  |              |
|                                   |           |         |           | Handfinish - 1 - 3 - B4B  | JUL 2 9 2019 |
|                                   |           |         |           | Handfinish - 1 - 4 - B4B  |              |
|                                   |           |         |           | Handfinish - 1 - 5 - B4B  |              |
|                                   |           |         |           | Handfinish - 1 - 6 - B4B  |              |
|                                   |           |         |           | Handfinish - 1 - 7 - B4B  |              |
|                                   |           |         |           | Handfinish - 1 - 8 - B4B  |              |
|                                   |           |         |           | Handfinish - 1 - 9 - B4B  |              |
|                                   |           |         |           | Handfinish - 1 - 10 - B4B |              |
|                                   |           |         |           | Handfinish - 1 - 11 - B4B |              |
|                                   |           |         |           | Handfinish - 1 - 12 - B4B |              |
|                                   |           |         |           | Handfinish - 1 - 13 - B4B |              |
|                                   |           |         |           | Handfinish - 1 - 14 - B4B |              |
|                                   |           |         |           | Handfinish - 1 - 15 - B4B |              |
|                                   |           |         |           | Handfinish - 1 - 16 - B4B |              |
|                                   |           |         |           | Handfinish - 1 - 17 - B4B |              |
|                                   |           |         |           | Handfinish - 1 - 18 - B4B |              |
|                                   |           |         |           | Handfinish - 1 - 19 - B4B |              |
|                                   |           |         |           | Handfinish - 1 - 20 - B4B |              |
|                                   |           |         |           | Handfinish - 1 - 21 -     |              |
| 160 Handfinish - 1-1 Chemical-B4B | 15<br>pcs | 7/22/19 | 0.00 0.19 | Handfinish - 1 - 1 - B4B  |              |
|                                   |           |         |           | Handfinish - 1 - 2 - B4B  |              |
|                                   |           |         |           | Handfinish - 1 - 3 - B4B  |              |
|                                   |           |         |           | Handfinish - 1 - 4 - B4B  |              |
|                                   |           |         |           | Handfinish - 1 - 5 - B4B  |              |
|                                   |           |         |           | Handfinish - 1 - 6 - B4B  |              |
|                                   |           |         |           | Handfinish - 1 - 7 - B4B  |              |
|                                   |           |         |           | Handfinish - 1 - 8 - B4B  |              |
|                                   |           |         |           | Handfinish - 1 - 9 - B4B  |              |
|                                   |           |         |           | Handfinish - 1 - 10 - B4B |              |
|                                   |           |         |           | Handfinish - 1 - 11 - B4B |              |
|                                   |           |         |           | Handfinish - 1 - 12 - B4B |              |
|                                   |           |         |           | Handfinish - 1 - 13 - B4B |              |
|                                   |           |         |           | Handfinish - 1 - 14 - B4B |              |
|                                   |           |         |           | Handfinish - 1 - 15 - B4B |              |
|                                   |           |         |           | Handfinish - 1 - 16 - B4B |              |
|                                   |           |         |           | Handfinish - 1 - 17 - B4B |              |
|                                   |           |         |           | Handfinish - 1 - 18 - B4B |              |
|                                   |           |         |           | Handfinish - 1 - 19 - B4B |              |
|                                   |           |         |           | Handfinish - 1 - 20 - B4B |              |
|                                   |           |         |           | Handfinish - 1 - 21 -     |              |

|                                 |        |         |           | B4B                       |  |
|---------------------------------|--------|---------|-----------|---------------------------|--|
|                                 |        |         |           | Handfinish - 1 - 22 - B4B |  |
| 170 QC 7                        | 15 pcs | 7/22/19 | 0.00 0.00 | QC 7 - 10                 |  |
|                                 |        |         |           | QC 7 - 13                 |  |
|                                 |        |         |           | QC 7 - 14                 |  |
|                                 |        |         |           | QC 7 - 15                 |  |
|                                 |        |         |           | QC 7 - 17                 |  |
|                                 |        |         |           | QC 7 - 18                 |  |
|                                 |        |         |           | QC 7 - 19                 |  |
|                                 |        |         |           | QC 7 - 2                  |  |
|                                 |        |         |           | QC 7 - 28                 |  |
|                                 |        |         |           | QC 7 - 3                  |  |
|                                 |        |         |           | QC 7 - 30                 |  |
|                                 |        |         |           | QC 7 - 34                 |  |
|                                 |        |         |           | QC 7 - 36                 |  |
|                                 |        |         |           | QC 7 - 37                 |  |
|                                 |        |         |           | QC 7 - 41                 |  |
|                                 |        |         |           | QC 7 - 47                 |  |
|                                 |        |         |           | QC 7 - 48                 |  |
|                                 |        |         |           | QC 7 - 51                 |  |
|                                 |        |         |           | QC 7 - 58                 |  |
|                                 |        |         |           | QC 7 - 59                 |  |
|                                 |        |         |           | QC 7 - 60                 |  |
|                                 |        |         |           | QC 7 - 9                  |  |
|                                 |        |         |           | QC 7 - 68                 |  |
|                                 |        |         |           | QC 7 - 50                 |  |
|                                 |        |         |           | QC 7 - 67                 |  |
|                                 |        |         |           | QC 7 - 40                 |  |
|                                 |        |         |           | QC 7 - 24                 |  |
|                                 |        |         |           | QC 7 - 43                 |  |
|                                 |        |         |           | QC 7 - 61                 |  |
|                                 |        |         |           | QC 7 - 81                 |  |
| 180 Small Fab - 2 - B4B         | 15 pcs | 7/22/19 | 0.00 0.51 | Small Fab - 1 - B4B       |  |
|                                 |        |         |           | Small Fab - 2 - B4B       |  |
|                                 |        |         |           | Small Fab - 3 - B4B       |  |
|                                 |        |         |           | Small Fab - 4 - B4B       |  |
|                                 |        |         |           | Small Fab - 5 - B4B       |  |
|                                 |        |         |           | Small Fab - 6 - B4B       |  |
|                                 |        |         |           | Small Fab - 7 - B4B       |  |
| 190 QC 5                        | 15 pcs | 7/22/19 | 0.00 0.00 | QC 5 - 10                 |  |
|                                 |        |         |           | QC 5 - 12                 |  |
|                                 |        |         |           | QC 5 - 17                 |  |
|                                 |        |         |           | QC 5 - 18                 |  |
|                                 |        |         |           | QC 5 - 19                 |  |
|                                 |        |         |           | QC 5 - 22                 |  |
|                                 |        |         |           | QC 5 - 24                 |  |
|                                 |        |         |           | QC 5 - 3                  |  |
|                                 |        |         |           | QC 5 - 43                 |  |
|                                 |        |         |           | QC 5 - 49                 |  |
|                                 |        |         |           | QC 5 - 51                 |  |
|                                 |        |         |           | QC 5 - 58                 |  |
|                                 |        |         |           | QC 5 - 68                 |  |
|                                 |        |         |           | QC 5 - 9                  |  |
|                                 |        |         |           | QC 5 - 50                 |  |
|                                 |        |         |           | QC 5 - 30                 |  |
|                                 |        |         |           | QC 5 - 40                 |  |
| 200 Packaging 3-1 - Stock - B4B | 15 pcs | 7/22/19 | 0.00 0.00 | Packaging 3 - 1 - B4B     |  |
|                                 |        |         |           | Packaging 3 - 2 - B4B     |  |
|                                 |        |         |           | Packaging 3 - 3 - B4B     |  |
|                                 |        |         |           | Packaging 3 - 4 - B4B     |  |
|                                 |        |         |           | Packaging 3 - 5 - B4B     |  |
|                                 |        |         |           | Packaging 3 - 6 - B4B     |  |
|                                 |        |         |           | Packaging 3 - 7 - B4B     |  |
|                                 |        |         |           | Packaging 3 - 8 - B4B     |  |
|                                 |        |         |           | Packaging 3 - 9 - B4B     |  |
|                                 |        |         |           | Packaging 3 - 10 - B4B    |  |
|                                 |        |         |           | Packaging 3 - 11 - B4B    |  |
|                                 |        |         |           | Packaging 3 - 12 - B4B    |  |
|                                 |        |         |           | Packaging 3 - 13 - B4B    |  |

989  
30  
DAS

JUL 26 2019

JUL 29 2019

DAS  
61  
9-89



|                                 |           |         |           |                        |                 |
|---------------------------------|-----------|---------|-----------|------------------------|-----------------|
| 190 QC 5                        | 30<br>pcs | 8/16/19 | 0.00 0.00 | Small Fab - 5 - B4B    |                 |
|                                 |           |         |           | Small Fab - 6 - B4B    |                 |
|                                 |           |         |           | Small Fab - 7 - B4B    |                 |
|                                 |           |         |           | QC 5 - 10              |                 |
|                                 |           |         |           | QC 5 - 12              |                 |
|                                 |           |         |           | QC 5 - 17              |                 |
|                                 |           |         |           | QC 5 - 18              |                 |
|                                 |           |         |           | QC 5 - 19              |                 |
|                                 |           |         |           | QC 5 - 22              |                 |
|                                 |           |         |           | QC 5 - 24              |                 |
|                                 |           |         |           | QC 5 - 3               |                 |
|                                 |           |         |           | QC 5 - 43              |                 |
|                                 |           |         |           | QC 5 - 49              |                 |
|                                 |           |         |           | QC 5 - 51              |                 |
|                                 |           |         |           | QC 5 - 58              |                 |
|                                 |           |         |           | QC 5 - 68              |                 |
|                                 |           |         |           | QC 5 - 9               |                 |
|                                 |           |         |           | QC 5 - 50              |                 |
|                                 |           |         |           | QC 5 - 30              |                 |
|                                 |           |         |           | QC 5 - 40              |                 |
| 200 Packaging 3-1 - Stock - B4B | 30<br>pcs | 8/16/19 | 0.00 0.00 | Packaging 3 - 1 - B4B  |                 |
|                                 |           |         |           | Packaging 3 - 2 - B4B  |                 |
|                                 |           |         |           | Packaging 3 - 3 - B4B  |                 |
|                                 |           |         |           | Packaging 3 - 4 - B4B  |                 |
|                                 |           |         |           | Packaging 3 - 5 - B4B  |                 |
|                                 |           |         |           | Packaging 3 - 6 - B4B  |                 |
|                                 |           |         |           | Packaging 3 - 7 - B4B  |                 |
|                                 |           |         |           | Packaging 3 - 8 - B4B  |                 |
|                                 |           |         |           | Packaging 3 - 9 - B4B  |                 |
|                                 |           |         |           | Packaging 3 - 10 - B4B |                 |
|                                 |           |         |           | Packaging 3 - 11 - B4B |                 |
|                                 |           |         |           | Packaging 3 - 12 - B4B |                 |
|                                 |           |         |           | Packaging 3 - 13 - B4B |                 |
|                                 |           |         |           | Packaging 3 - 14 - B4B |                 |
|                                 |           |         |           | Packaging 3 - 15 - B4B |                 |
|                                 |           |         |           | Packaging 3 - 16 - B4B |                 |
|                                 |           |         |           | Packaging 3 - 17 - B4B |                 |
|                                 |           |         |           | Packaging 3 - 18 - B4B |                 |
|                                 |           |         |           | Packaging 3 - 19 - B4B |                 |
|                                 |           |         |           | Packaging 3 - 20 - B4B |                 |
|                                 |           |         |           | Packaging 3 - 21 - B4B |                 |
|                                 |           |         |           | Packaging 3 - 22 - B4B |                 |
|                                 |           |         |           | Packaging 3 - 23 - B4B |                 |
|                                 |           |         |           | Packaging 3 - 24 - B4B |                 |
|                                 |           |         |           | Packaging 3 - 25 - B4B |                 |
|                                 |           |         |           | Packaging 3 - 26 - B4B |                 |
|                                 |           |         |           | Packaging 3 - 27 - B4B |                 |
|                                 |           |         |           | Packaging 3 - 28 - B4B |                 |
|                                 |           |         |           | Packaging 3 - 29 - B4B |                 |
|                                 |           |         |           | Packaging 3 - 30 - B4B |                 |
|                                 |           |         |           | Packaging 3 - 31 - B4B |                 |
|                                 |           |         |           | Packaging 3 - 32 - B4B |                 |
|                                 |           |         |           | Packaging 3 - 33 - B4B |                 |
|                                 |           |         |           | Packaging 3 - 34 - B4B |                 |
|                                 |           |         |           | Packaging 3 - 35 - B4B |                 |
|                                 |           |         |           | Packaging 3 - 36 - B4B |                 |
| 210 QC 21 - SA                  | 30<br>pcs | 8/16/19 | 0.00 0.00 | QC 21 - SA - 21        | DAS<br>21       |
|                                 |           |         |           | QC 21 - SA - 70        | 9-8 AUG 07 2019 |
|                                 |           |         |           | QC 21 - SA - 53        |                 |

Plex 7/29/19 1:30 PM dart.boucher.sylvie

Part Op **100** - Cut blanks: 1.000" x 0.375" x 3.700" longDescriptions: **110** - (HAAS CNC Vertical Machine) Machine as per Folio FA and Dwg D2873 Identify as D2873-3 Dwg Rev \_\_\_\_ Folio Rev \_\_\_\_**120** - (QC2- Inspect parts off machine FAI/FAIB)**130** - (QC8- Inspect parts - second check)**150** - (QC5- Inspect part completeness to step on W/O)**160** - (Chemical Conversion Coat per QSI005 4.1)**170** - (QC7-Inspect Chemical Conversion Coat)**180** - 1-Assemble as per Dwg D2873 2-Identify as D2873-043**190** - (QC5- Inspect part completeness to step on W/O)**200** - (Identify as per dwg & Stock Location:\_\_\_\_\_) LOCATION : LG050**210** - (QC21- Final Inspection - Work Order Release)**Job BOM**

| Part / Item         | Component Name         | Quantity             | Operation               | Container             |
|---------------------|------------------------|----------------------|-------------------------|-----------------------|
| M6061T6B0.375X1.000 | 6061T6 Bar .375 X 1.00 | 9.2490 ft (.3083 ea) | 100-Bandsaw - 1         | 5188 590              |
| MS20426AD4-5        | Rivet                  | 180 Ea (6 ea)        | 180-Small Fab - 2 - B4B | S083538-1             |
| MS21075L5           | Nut Plate              | 90 Ea (3 ea)         | 180-Small Fab - 2 - B4B | 275185066-68 9093 786 |

**Job Allocations**

| Operation | Component Part | Required | Inventory | Allocated |
|-----------|----------------|----------|-----------|-----------|
|           | MS20426AD4-6   | 0        | 868       | 180       |

**Allocated Container Detail**

|                         | Qty                 | Container No | Location | Init  |
|-------------------------|---------------------|--------------|----------|-------|
|                         | 180                 | S201180      | ga007    | _____ |
| 100-Bandsaw - 1         | M6061T6B0.375X1.000 | 9            | 36       | 0     |
| 180-Small Fab - 2 - B4B | MS20426AD4-5        | 180          | 564      | 0     |
|                         | MS21075L5           | 90           | 119      | 27    |

**Allocated Container Detail**

| Qty | Container No | Location | Init  |
|-----|--------------|----------|-------|
| 27  | S201179      | ga012    | _____ |

**Part Specifications**

Specifications could not be found.

Plex 7/29/19 1:30 PM dart.boucher.sylvie

|                                  |               |                     |         |
|----------------------------------|---------------|---------------------|---------|
| <b>DART AEROSPACE LTD</b>        |               | <b>Work Order:</b>  |         |
| <b>Description:</b> Radius Block |               | <b>Part Number:</b> | D2873-3 |
| <b>Inspection Dwg:</b> D2873     | <b>Rev:</b> A | <b>Page 1 of 1</b>  |         |

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

| Drawing Dimension | Tolerance             | Actual Dimension | Accept | Reject | Method of Inspection | Comments            |
|-------------------|-----------------------|------------------|--------|--------|----------------------|---------------------|
| 3.50              | +/-0.030              | 3.500            | ✓      |        | vern                 | mm of               |
| 2.000             | +/-0.010              | 2.002            | ✓      |        |                      |                     |
| 0.750             | +/-0.010              | .748             | ✓      |        |                      |                     |
| 1.000             | +/-0.010              | 1.001            | ✓      |        |                      |                     |
| 0.250             | +/-0.010              | .248             | ✓      |        |                      |                     |
| 1.000             | +/-0.010              | 1.002            | ✓      |        |                      |                     |
| 2.000             | +/-0.010              | 2.003            | ✓      |        |                      |                     |
| 3.000             | +/-0.010              | 3.002            | ✓      |        |                      |                     |
| Ø0.128            | +0.005/-0.001         | .128             | ✓      |        |                      |                     |
| 0.359             | +/-0.010              | .362             | ✓      |        |                      |                     |
| Ø0.316            | +0.006/-0.001         | .316             | ✓      |        |                      |                     |
| 1.000             | +/-0.010              | 1.002            | ✓      |        |                      |                     |
| 0.250             | +/-0.010              | .248             | ✓      |        |                      |                     |
| 0.061             | +/-0.010              | .063             | ✓      |        |                      |                     |
| Ø0.230 x 0.125    | +0.005/-0.001 x 0.010 | .231 x .128      | ✓      |        |                      | large p/height 3100 |
|                   |                       |                  |        |        |                      |                     |
|                   |                       |                  |        |        |                      |                     |
|                   |                       |                  |        |        |                      |                     |
|                   |                       |                  |        |        |                      |                     |
|                   |                       |                  |        |        |                      |                     |
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| <b>Measured by:</b> gmmC | <b>Audited by:</b> DAS 20 9-89 | <b>Prototype Approval:</b> | N/A |
| <b>Date:</b> 19/07/28    | <b>Date:</b> 19-07-28          | <b>Date:</b>               | N/A |

|            |             |                         |                   |                 |
|------------|-------------|-------------------------|-------------------|-----------------|
| <b>Rev</b> | <b>Date</b> | <b>Change</b>           | <b>Revised by</b> | <b>Approved</b> |
| A          | 06.08.30    | New Issue P/O D2873-043 | KJ/JLM            |                 |